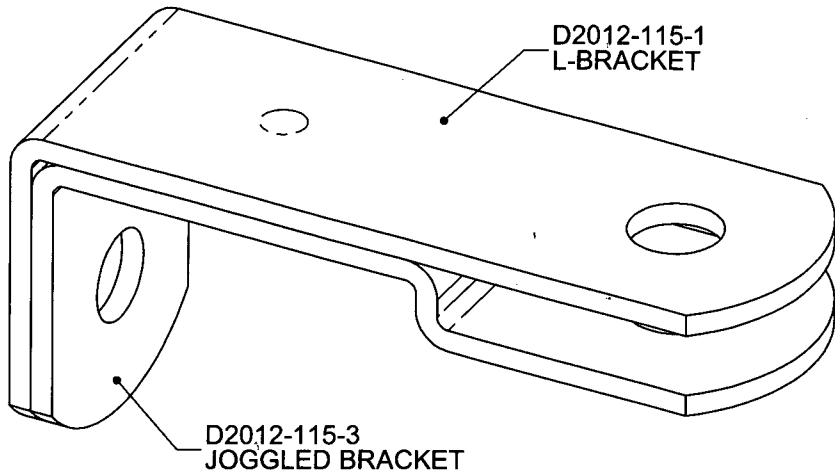
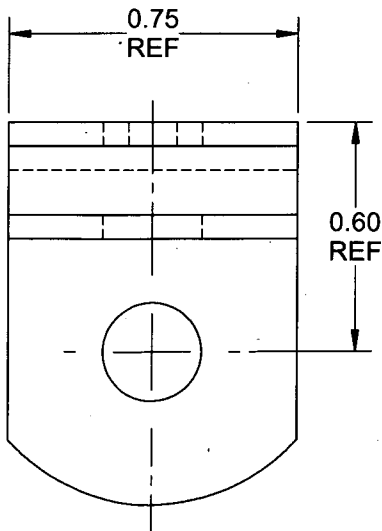
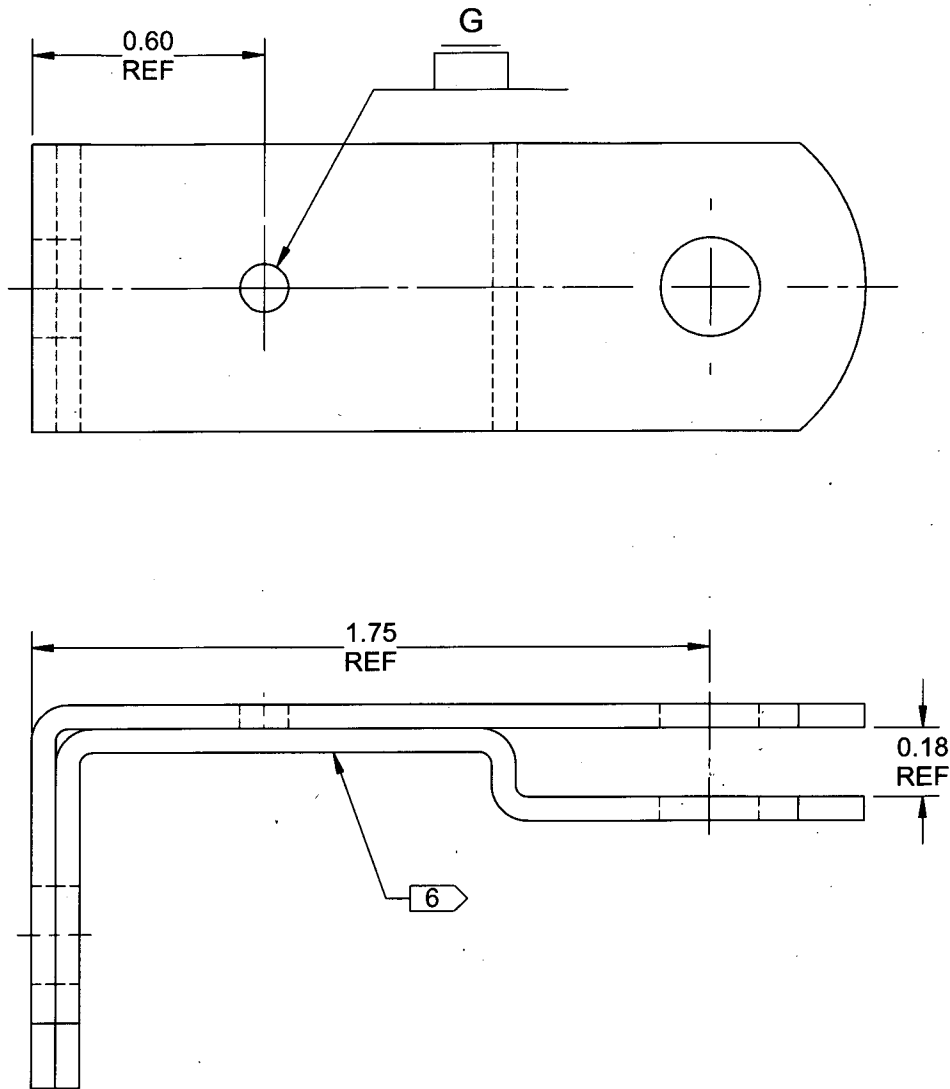


ITEM	QTY -115	P/N	DESCRIPTION
1	X	D2012-115	BRACKET ASSEMBLY
2	1	D2012-115-1	L-BRACKET
3	1	D2012-115-3	JOGGLED BRACKET

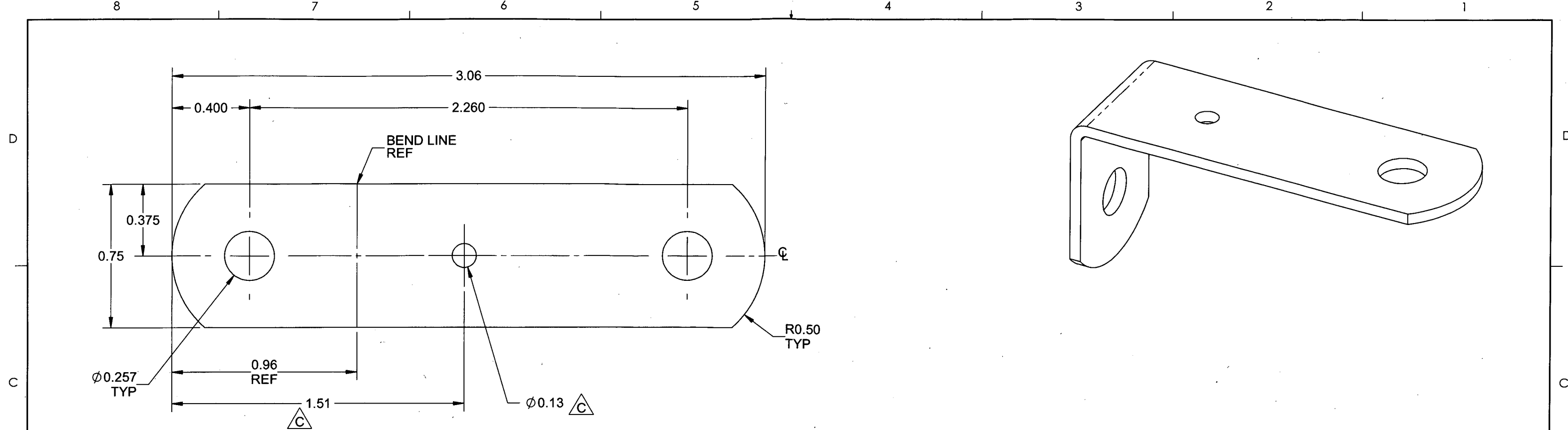


RELEASED
2013-11-22

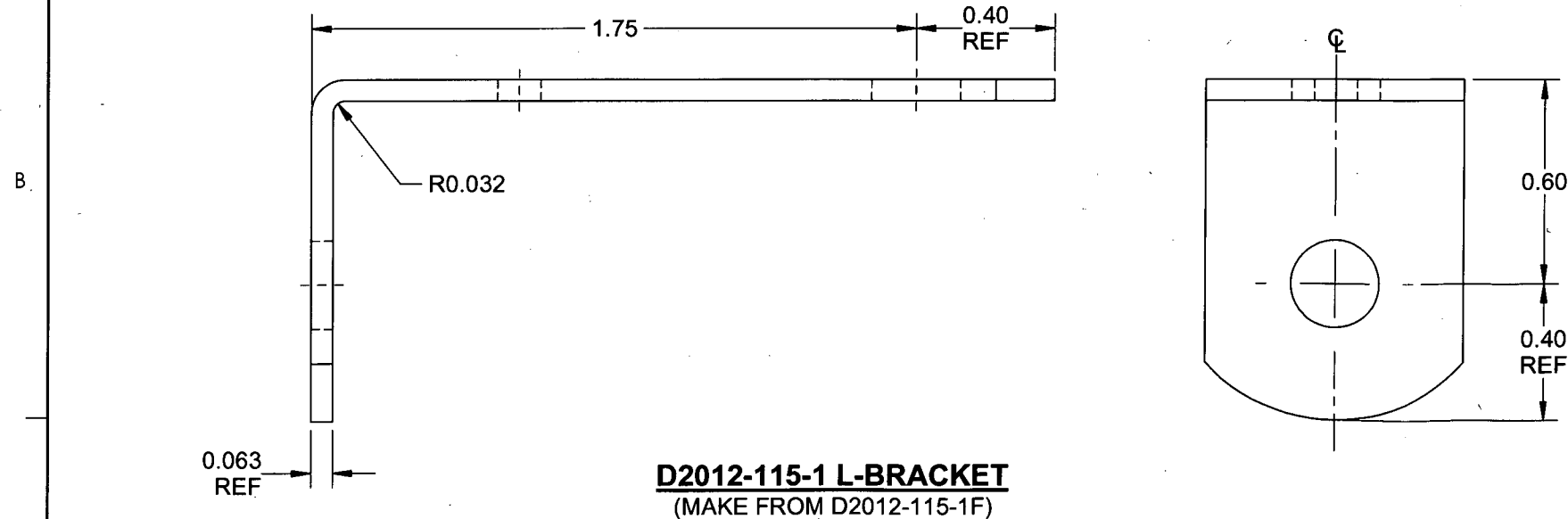
D2012-115 BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: PER SHEETS 2 AND 3
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2012-115" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
 - 7) WEIGHT: 0.08 lbs

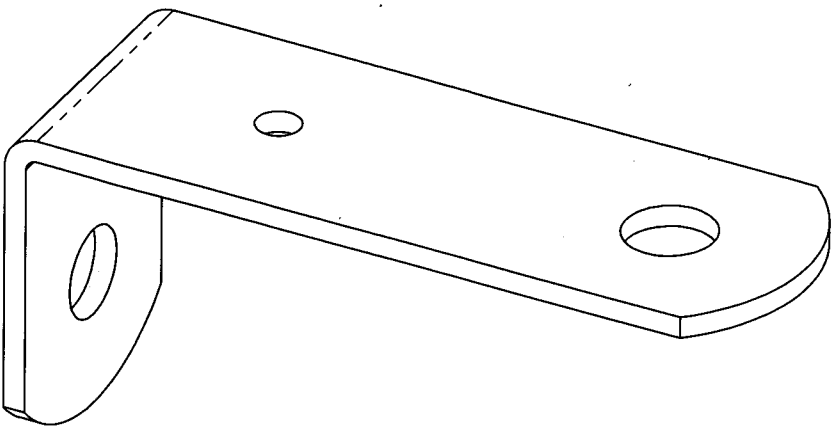
C	Ø0.13 NOW ON -1 (ZN C7/C6-2); WAS ON -3. REASON: FACILITATE MANUFACTURABILITY. REF: PAR13-303.	MB	13.10.28
B	UPDATED TO CURRENT STANDARD/FORMAT; ADDITION OF D2012-115-1/-1F/-3/-3F. REASON: FACILITATE MANUFACTURING (REF. PAR12-179).	MB	12.04.30
A	NEW ISSUE	SH	92.06.03
REV.	DESCRIPTION	BY	DATE
DESIGN	SH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	DB	DRAWING NO.	REV. C
MFG. APPR.	DB	D2012-115	SHEET 1 OF 3
APPROVED	DB	TITLE	SCALE
DE APPR.	DB	BRACKET ASSEMBLY	NTS
DATE	13.10.28	COPYRIGHT © 1992 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D2012-115-1F FLAT PATTERN 1



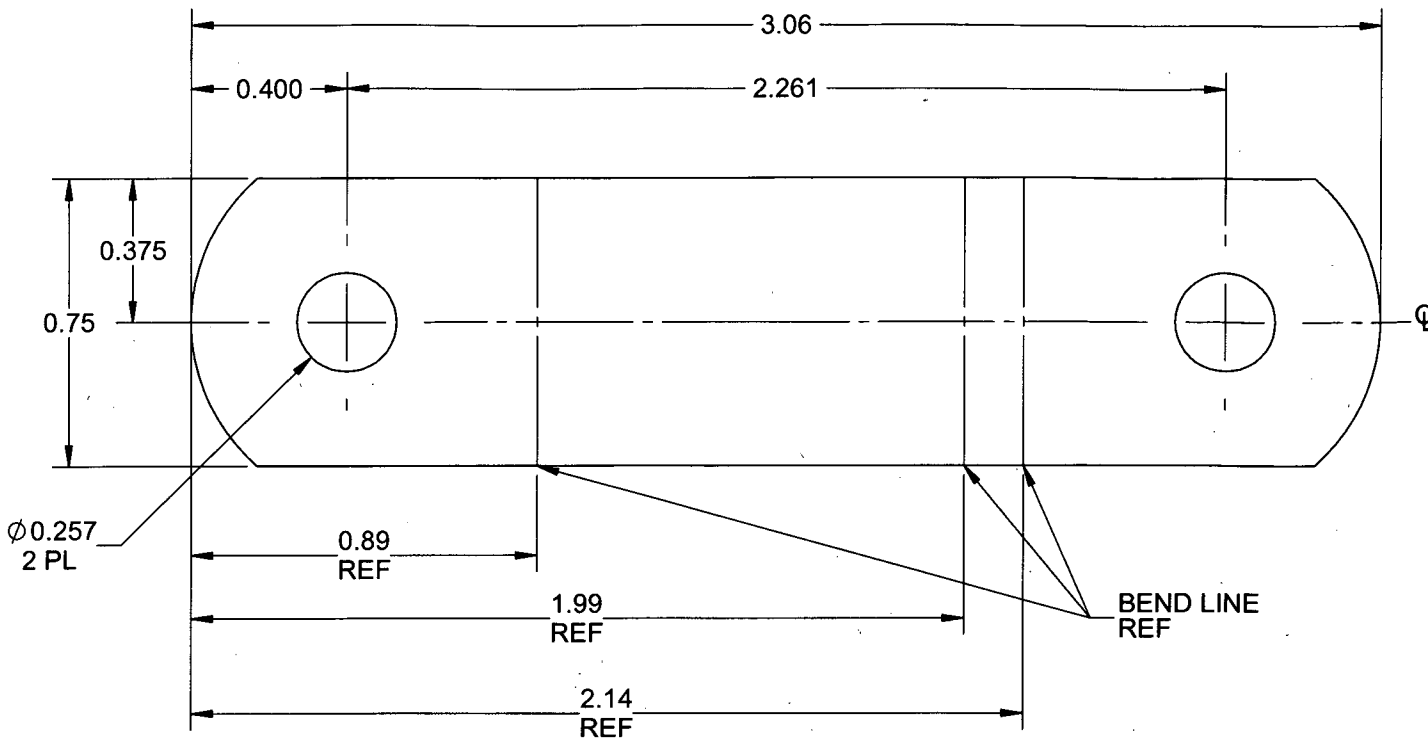
D2012-115-1 L-BRACKET
(MAKE FROM D2012-115-1F)



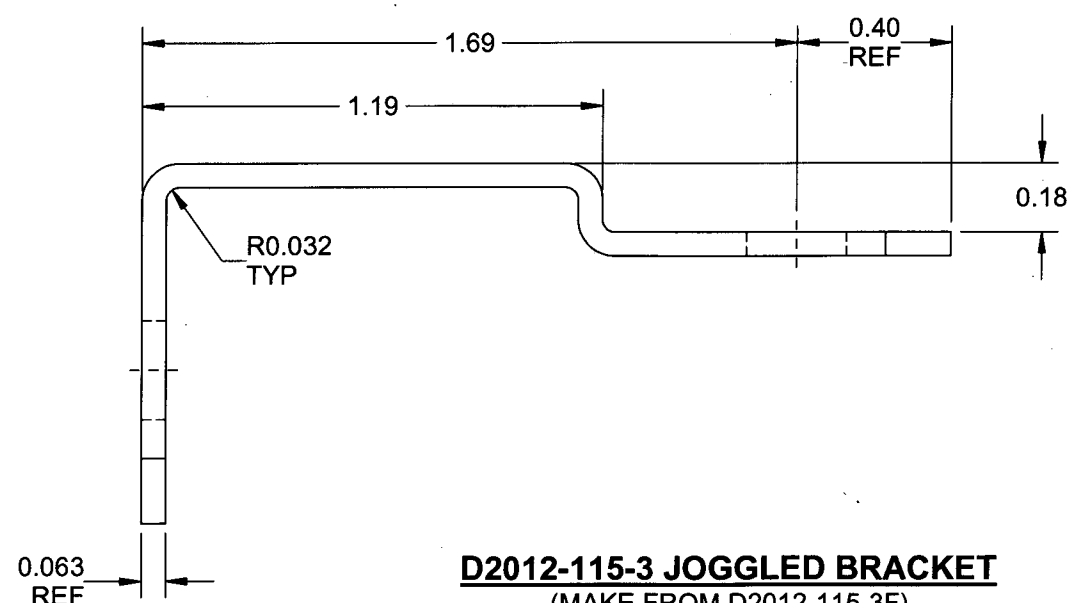
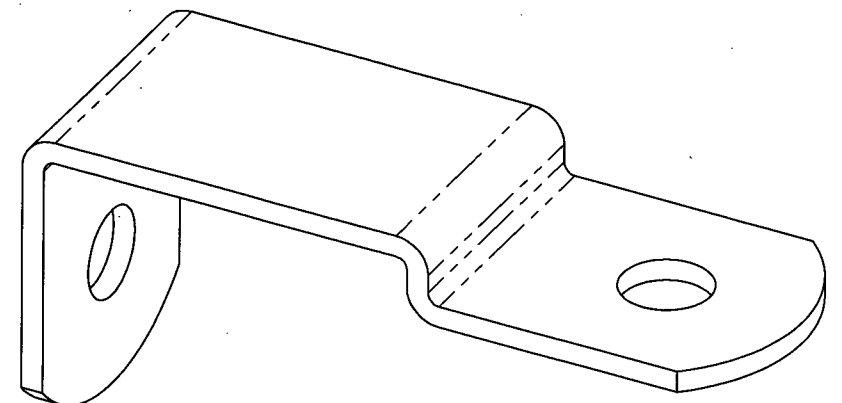
RELEASED
2013-11-22
MP

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH, 0.063 THICK, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 REF. DART SPEC. M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.04 lbs

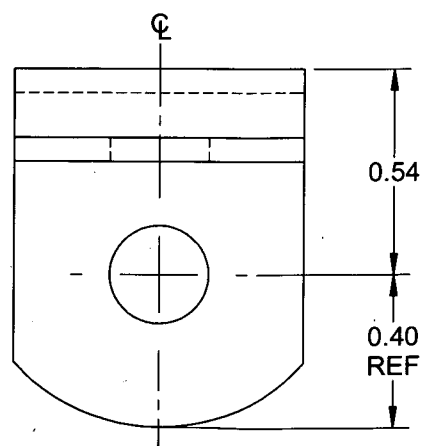
DESIGN	SH	DART AEROSPACE LTD	
DRAWN	<i>DB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DB</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>DB</i>	D2012-115	SHEET 2 OF 3
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	BRACKET ASSEMBLY	NTS
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D2012-115-3F FLAT PATTERN 1



D2012-115-3 JOGGLED BRACKET
(MAKE FROM D2012-115-3F)



- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH, 0.063 THICK, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 REF. DART SPEC. M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.04 lbs

RELEASED
2013-11-22

DESIGN	SH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	DB	DRAWING NO.	REV. C
MFG. APPR.		D2012-115	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACKET ASSEMBLY	NTS
DATE	13.10.28	<small>COPYRIGHT © 1992 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	